APPLICATION INSTRUCTIONS

Application Temperature:

Application temperature should be above 50° F (13° C). If extremely cold, move to an enclosed area and allow surface to warm. If extremely hot, move to shaded area.

Tools Required: Masking tape, scissors, lint-free cloth, surface cleaner and ruler.

VINYL GRAPHIC DEFINITIONS APPLICATION TAPE/ PRE-MASK (white or clear) VINYL GRAPHIC ADHESIVE SIDE OF VINYL



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https://goo.gl/dEhBAP



STEP 1

Clean the surface with soap and water (do not use a petroleum base cleaner or with wax). Rinse clean with fresh water then dry with a lint free cloth. Wiping surface with alcohol after will also help remove any wax or polish and enhance the adhesion process. Take special attention to areas like door handles, jambs and moldings.

RELEASE LINER



STFP 5

Hold your graphic by the application tape, careful not to touch the adhesive to the application surface until you are ready to squeegee. From the center masking tape hinge, make easy overlapping vertical strokes an inch or two with medium squeegee pushing pressure while keeping the squeegee flat on the surface.



STEP 2

Put a piece of masking tape on each end of the graphic and position it in place and add more masking tape to hold it in place.



STEP 6

Remove the center hinge masking tape and slowly peel the remaining release liner away. Squeegee the other half of the graphic, working from the center to the edges. Make easy overlapping vertical strokes an inch or two with medium squeegee pushing pressure while keeping the squeegee flat on the surface.



STEP 3

When your happy with the placement. Estimate the center of your graphic and place two vertical lengths of masking tape to secure the graphic in place. this step creates a center hinge and allows you to apply half of the graphic at a time. MAKE SURE THE MASKING TAPE ITS TOTALLY SECURE AND NOT COME LOOSE.



STEP 7

To remove the application tape, peel slowly at a sharp angle. Squeegee if any of the tips and edges that lift with the felt edge side of your squeegee to reduce scratches.

TIP: If the graphic is not sticking to the vehicle you can use a wet sponge to soak the application tape and help release the graphic from the application tape.



STEP 4

On one end remove small masking tape and SLOWLY peel the application tape away from the release liner towards the center masking hinge. Be careful not to touch the adhesive side of the graphic. Use scissors or a vinyl slitter to cut away the excess release liner and discard.



STEP 8

After removing the application tape, check for air pockets that was missed and squeegee them flat or push them in with your fingers, the adhesive has very tiny air pocket channels to release the small air bubbles that are trap.



TIP: You can fold the sticky half to the vehicle and hold it on with masking tape so you are free to cut the release line.



STEP 8

With the supplied retractable blade, very carefully split the graphic from any door gaps, handles and body moldings. Any part of the graphic will fail and dry up quickly if not adhered to the surface of the vehicle. Use a heat gun or hair drier to mold the graphic to your vehicle. Fold and tuck all cut edges for a clean finished look.

Side Graphic Installation



1) Tools needed: Spray bottle, razor blade or scissors, squeegee, blow dryer or heat gun, tape measure, masking tape and a friend to help, Clean entire surface of vehicle thoroughly. Mix a gallon or so of water with a few drops of dishwashing liquid works fine.



2) . Tape the graphic to vehicle to give you an idea of where it's going to go. Use the masking tape to hold in place.



3) When your satisfied on the position of the graphic apply two vertical masking tape on the center of the graphic to create a center hinge. Make sure the center vertical tape is on good this is very important.



4) Separate the transfer w/ the graphic from the waxed paper and spray the sticky side of the graphic just in case it accidentally sticks to the vehicle or to its self.



5) Cut away the waxed backing paper.



6) Thoroughly wet the entire area of vehicle that is going to receive graphic with water solution. TRY NOT TO GET THE WAX PAPER WET.



7) Starting from the center apply the graphic to the vehicle. Initially use light strokes with the squeezing the graphic in to position. The transfer tape will protect the Decal during this process.



8) Starting at the center re-squeegee using firm strokes force the fluid out. Take your time, because if not enough solution is removed from under the Decal, it will not adhere to the surface enough to allow the easy removal of the transfer tape.



9) Transfer the center vertical tape to the side that you've just done.



10) Remove the waxed paper from the other side and spray it with the solution



12) Just repeat the process to the other side.





13) Wiat for 10 - 30 min. then slowly peel the transfer tape back at an angle.



14) Trim all side moldings, doors jams, handles, gas tank cover and any other parts.



15) You can use a heat gun or a hair dryer to mold the ends to shape.